



# Radiator Blowout: Motor Scrapers

## Standard Operating Procedure

REFUSE  
DISPOSAL  
DIVISION

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### Greens Processing

Periodic radiator blowout is essential! By keeping the cooling system free from dust, debris and trash, the operator ensures positive cooling. Benefits include long engine life, improved engine performance, reduced fuel consumption and exhaust emissions.

1. Always allow five-minute cool down prior to engine shut-off.
2. Ensure you are wearing all safety gear (i.e., glasses, gloves, respirator, dust masks, etc.).
3. Machinery park mode – all attachments lowered.
4. Blowout front engine radiator, back engine radiator and all air cleaners.
5. Ensure all air cleaner indicators are in the green.

#### **Benefit of Compliance to Instruction:**

- Increased life span of machinery
- Increased productivity
- Reduced fuel consumption

#### **Consequence of Non-Compliance to Instruction:**

- Machinery breakdown -> high cost of replacement parts
- Reduced productivity
- Increased emissions
- Disciplinary action

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Environmental Management System (EMS) –ISO 14001

PROCESS MAP #: GP-1.0 / CD-1.0

**Reviewed by:** Gary Gobel, *Landfill Superintendent*

**Approved by:** Steven F. Fontana, *Deputy Environmental Services Director, Refuse Disposal*

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